

Welding Certificate

1526-CPR-1090-1.0122.TÜVEESTI.2025.000-WC

In compliance with EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-1 for the execution of structural steel components.

This Welding Certificate is an annex to the EC-Certificate of the Factory Production Control (FPC)
1526-CPR-1090-1.0122.TÜVEESTI.2025.000

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer	ISM OÜ Linnuka tee 5, Liivamäe küla, Jõelähtme vald, Harjumaa, 74207, Estonia
Facilities of the Manufacturer	Linnuka tee 5, Liivamäe küla, Jõelähtme vald, Harjumaa, 74207, Estonia
Standard	EN 1090-2:2018+A1:2024
Execution Class	Up to EXC 3 according to EN 1090-2
Welding Process(es)	135 acc. to EN ISO 4063
Based Material(s)	Material groups 1.1, 1.2, 1.4, 3.2 acc. to CEN ISO/TR 15608
Responsible Welding supervisor(s) Name Date of birth Welding qualification	Pavel Kopanev 24.06.1983 IWE
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works are implemented.
Date of first issue	28.10.2025
Validity till	27.10.2028 connected to fulfillment of conditions specified in the Certification Report.
Validity Period	This certificate remains valid as long as conditions laid down in technical specification in reference (in connection with EN 1090-1) or the manufacturing in the factory or the FPC itself are not modified significantly.
Remarks	None
Place and issue date	Maardu, 11.11.2025



/ D.Romanov

Head of Certification Body